

Thank you for purchasing this Dynojet kit. This kit has been developed for a motorcycle which is set to the parameters listed at the right in the "Stage" description. If your motorcycle does not meet any of these parameters please check with Dynojet before installation. For technical assistance contact your Dynojet distributor or call Dynojet U.S.A. (800)-992-4993



E4160.001

European Models Only

1997-1998 Yamaha YZF1000 R

Thunderace

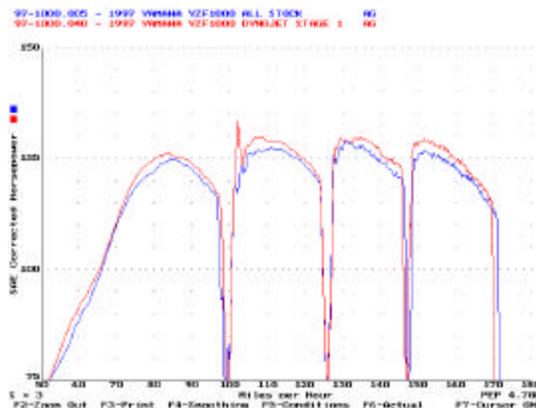
Stage 1

For mildly tuned machines using the stock airbox, with stock or K&N filter. May also be used with a good aftermarket exhaust system. This kit was designed with EX UP valve retained.
K&N filter #YA-1089

2191 Mendenhall Dr. Suite 105
North Las Vegas, NV 89031
TEL: 702-399-1423
FAX: 702-399-1431
8am-5pm Pacific Time
Monday through Friday

Website Address
<http://www.dynojet.com>

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This graph shows a typical gain with a Dynojet jet kit.

WARNING

**NO SMOKING!
NO OPEN FLAME!
WHILE INSTALLING
YOUR DYNOJET KIT**

Parts List

4	Main Jets	DJ128
4	Main Jets	DJ132
4	Main Jets	DJ136
4	Fuel Needles	DNO709
4	Slide Springs	DSP006
8	Adjusting Washers	DW0001
4	E-Clips	DE0001
4	Needle Springs	DSP77

STAGE ONE INSTRUCTIONS

1. Remove the vacuum slide from the carbs. Remove the stock needles & spacers, noting order of assembly.
 2. Install the Dynojet main jets provided. If you are running the stock muffler use the DJ128 main jets. If you are running an aftermarket slip-on with high flowing baffle, use the DJ132 main jets. Be sure that the jets you are changing are the main jets.
 3. Install the Dynojet needles on groove #3. Use all stock spacers (Fig. A). The small Dynojet washers are for half step increment adjustments and do not need to be installed at this time. Install the Dynojet slide springs DSP006. After installing slides in carbs be sure to check slide movement manually before air box installation.
- Note:** The DSP77 springs do not have to be used, they are supplied in case the stock springs are misplaced.
4. Locate the fuel mixture screw (Fig. B). Carefully turn mixture screw clockwise until lightly seated, then back out 3-1/2 turns.

DYNOJET

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Place E-clip
in groove #3
from the top

Fig. A

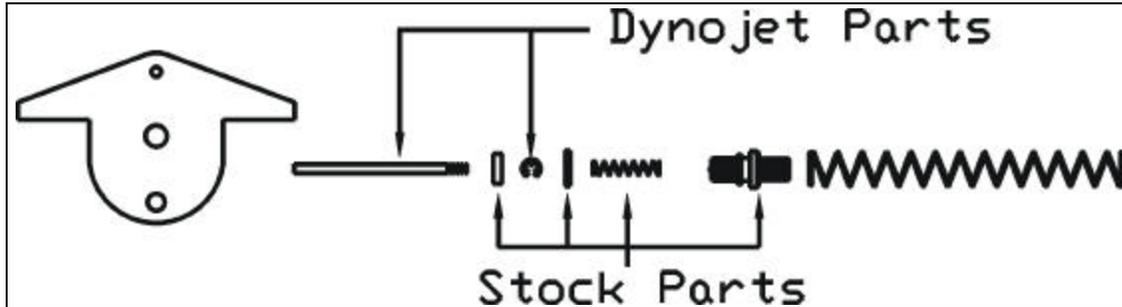
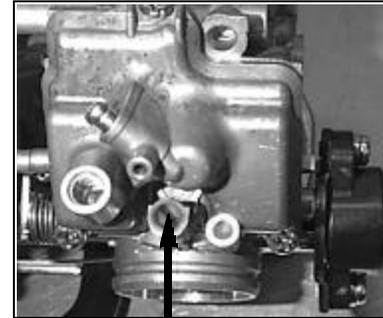


Fig. B



Fuel Mixture Screw